

Garant

Carbide boring bar E.. SDUCL 93°, for indexable inserts DC., left-hand, Shank Ø / insert size: 0408/04mm


Order data

Order number	260319 0408/04
GTIN	4062406066710
Item class	21T

Technical description

Insert size	4 mm
Pack of insert screws	269028 26
Neck width L_4	4 mm
Clamping height L_2	7.5 mm
Minimum pre-drill $\varnothing D_{min}$	5.6 mm
Head length L_1	26 mm
Centre offset L_3	3 mm
ISO code toolholder	E0408F SDUCR/L04
suitable indexable insert	DC.. 04T0..
Overall length L	80 mm
Setting angle κ	93 degrees
Usable depth T	1.5 mm
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	8×D

Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5